



**RAUNAQ**  
— TRUSTED STEEL —

# ISC320LA – IS 513 Part 2 (2016) – Technical Datasheet

## 1. Chemical & Mechanical Properties

Property	Value
C (%)	≤ 0.12
Mn (%)	≤ 1.60
Si (%)	≤ 0.50
P (%)	≤ 0.020
S (%)	≤ 0.020
Al (%)	0.02 – 0.06
Ti (%)	≤ 0.15
Nb (%)	≤ 0.09
Yield Strength YS (MPa min)	320
Tensile Strength UTS (MPa min)	380
Elongation A80 (%) min	22

## 2. Equivalent / Alternative Grades

Grade	Stand ard	C %	M n %	Si %	P%	S%	Al %	Ti %	Nb %	YS (MPa )	UTS (MPa)
<b>ASTM A1008 H SLAS-F Gr 320</b>	ASTM A1008	≤ 0 .12	≤ 1 .60	≤ 0 .50	≤ 0. 020	≤ 0. 020	0.0 2 – 0. 06	≤ 0 .15	≤ 0 .09	320	380
<b>EN 10268 H320 LA</b>	EN 10 268	≤ 0 .12	≤ 1 .60	≤ 0 .50	≤ 0. 020	≤ 0. 020	0.0 2 – 0. 06	≤ 0 .15	≤ 0 .09	320	400
<b>JIS JSC320</b>	JFS A2 001	≤ 0 .12	≤ 1 .60	≤ 0 .50	≤ 0. 020	≤ 0. 020	0.0 2 – 0. 06	≤ 0 .15	≤ 0 .09	320	410

## 3. Common Applications

- Automotive structural members (rails, cross-members)
- Chassis and suspension components
- Press-formed high-strength panels

#### 4. Standard Conformance

Conforms to IS 513 Part 2 (2016) – HSLA family.

#### 5. Disclaimer

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